

# POLIFOR® CL3 GM/30

## POLIFOR®

Polypropylene, copolymer, 30% milled glass fiber reinforced

### Product information

Resin Identification	PP-GF30	ISO 1043
Part Marking Code	>PP-GF30<	ISO 11469

### Rheological properties

Melt mass-flow rate	2.5 g/10min	ISO 1133
Melt mass-flow rate, Temperature	230 °C	
Melt mass-flow rate, Load	2.16 kg	

### Typical mechanical properties

Tensile modulus	3200 MPa	ISO 527-1/-2
Tensile stress at yield, 50mm/min	25 MPa	ISO 527-1/-2
Flexural modulus	3000 MPa	ISO 178
Flexural strength	42 MPa	ISO 178
Charpy impact strength, 23 °C	36 kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, 23 °C	6 kJ/m <sup>2</sup>	ISO 179/1eA
Izod notched impact strength, 23 °C	6 kJ/m <sup>2</sup>	ISO 180/1A
Poisson's ratio	0.37 <sup>[C]</sup>	

[C]: Calculated

### Thermal properties

Vicat softening temperature, 50 °C/h 50N	80 °C	ISO 306
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### Flammability

Burning Behav. at 1.5mm nom. thickn.	HB class	IEC 60695-11-10
Burning Behav. at thickness h	HB class	IEC 60695-11-10
Thickness tested	3.2 mm	IEC 60695-11-10

### Physical/Other properties

Density	1120 kg/m <sup>3</sup>	ISO 1183
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### Characteristics

Processing	Extrusion
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